



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4085-3
Job Sheet 172522



Part No: D4085-3		Job Qty: 20 ea	
Part Name: Placard			
Part Weight: 0 lbs	Status: Scheduled	Priority: Medium	
Job Created: 2/20/18	Job Tracking No:		
Due Date: 2/28/18	Created By: Michelle Gagnon-Donovan		
Type: Stock	Description:		
Note: DWG REV C IPP Rev:A 10.08.18 new issue DD ver:EC			
Ship Via:			

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		2/28/18	0.00	0.00	Purchasing		At 8/28/18
110	Packaging	20 pcs		2/28/18	0.00	0.00	Packaging2	D4085-3	At 8/28/18
120	QC	20 pcs		2/28/18	0.00	0.00	QC6	6	38
130	Packaging	20 pcs		2/28/18	0.00	0.00	Packaging3-2	5.50	MAR 01 2018
140	QC21-SA	20 Ea		2/28/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 035077
 Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING FEB 28 2019 ... FEB 21 2018
 21
 3.80 MAR 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4085-3P	Placard, Instructions D4085-3	20 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4085-3P	20	0	0

Part Specifications

Specifications could not be found.

Plex 2/20/18 10:54 AM Dart.Gagnon.Michelle



Placard

D4085-3

PART NO:

Serial No/Batch: S046330

Revision:

Operation:

Change No:

Packaging

Mfg Date: 02/28/18
Job No: 172522

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

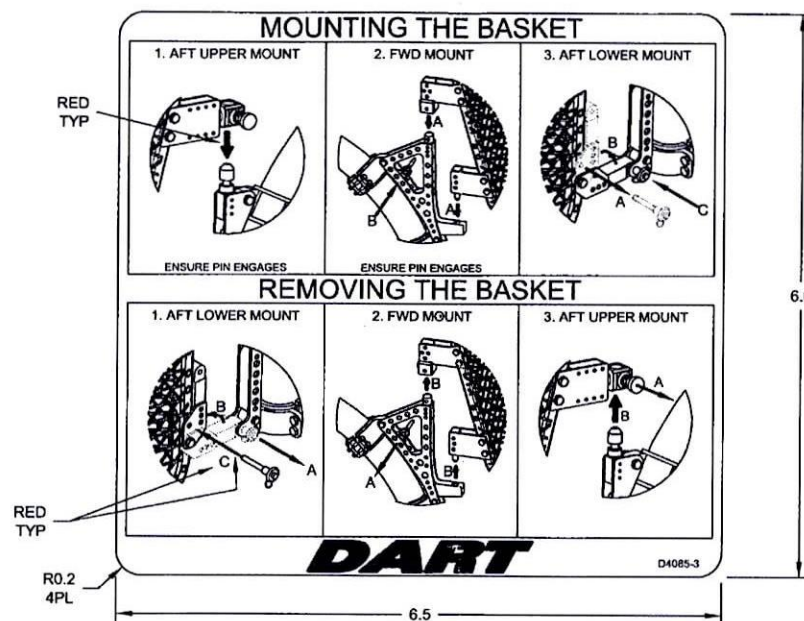
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 172522

FEB 20 2018



D4085-3 PLACARD, INSTRUCTIONS

NOTES:

- 1) MATERIAL: BLACK LETTERS AND GRAPHICS WITH RED ARROWS AND LOGO ON WHITE BACKGROUND AND ADHESIVE BACK. MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) USE FILE D4085-3C.eps FOR GRAPHICS

RELEASED
2010-07-16

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	N/A	D4085	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		PLACARD, INSTRUCTIONS	NTS
DATE	10.06.25	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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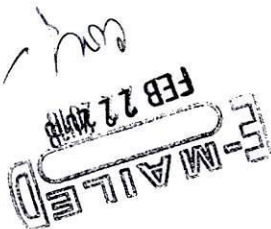


Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

PURCHASE ORDER
P0039077

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491
Attention: Grace, Batista
Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: P0039077
PO Date: 2/21/18
Due Date: 2/28/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:



Line	Item	Part	Supplier	Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
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1	D2137P					Decal - No Step D2137 As Per Dwg D2137	Firmed	2/28/18	12 pcs	0 pcs	12 x	\$6.6666/pcs	\$80.00
2	D2268P					Placard D2268 As Per Dwg D2268 Rev. B	Firmed	2/28/18	12 pcs	0 pcs	12 x	\$6.6666/pcs	\$80.00
3	D3428-1P					Placard D3428-1 As Per Dwg. D3428 Rev. A	Firmed	2/28/18	12 pcs	0 pcs	12 x	\$6.6666/pcs	\$80.00
4	D3671-1P					Placard D3671-1 As Per Dwg D3671 Rev. A	Firmed	2/28/18	12 pcs	0 pcs	12 x	\$6.6666/pcs	\$80.00
5	D3997-15P					Placard D3997-15 As Per Dwg D3997 Rev. B	Firmed	2/28/18	6 pcs	0 pcs	6 x	\$13.3333/pcs	\$80.00
6	D4085-3P					Placard, Instructions D4085-3 As Per Dwg D4085 Rev. C	Firmed	2/28/18	20 pcs	0 pcs	20 x	\$4.00/pcs	\$80.00
7	D4721-1P					Decal D4721-1 As Per Dwg D4721 Rev. A	Firmed	2/28/18	6 pcs	0 pcs	6 x	\$13.3333/pcs	\$80.00
8	D5079-1P					Placard, Caps D5079-1 As Per Dwg D5079 Rev. B	Firmed	2/28/18	20 pcs	0 pcs	20 x	\$4.00/pcs	\$80.00
Grand Total:													\$640.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 PART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039077

Packing Slip N°:

WO#22068

Part N°:

Serial N°:

Description:

Decals

Quantity:

12, 12, 12, 12, 6, 20, 6, 20

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

Bm / 1 year shelf life.

APPROVAL: Valerie Young

Signature:



Title: office administrator

DATE:

Feb 27.18